

## Characteristics of Mosaic and Earthen Series

The technical bulletin is provided to assist fabrication with the Mosaic and Earthen series of Staron® product. While basic fabrication remains the same as with other Staron® color families, the particulates that define the unique patterns in the Mosaic and Earthen series may require additional fabrication guideline as below.

## Color List

### Mosaic

Mosaic Dalmatian      Mosaic BlackBean      Mosaic Nimbus

### Earthen

Earthen Bark      Earthen Stratum

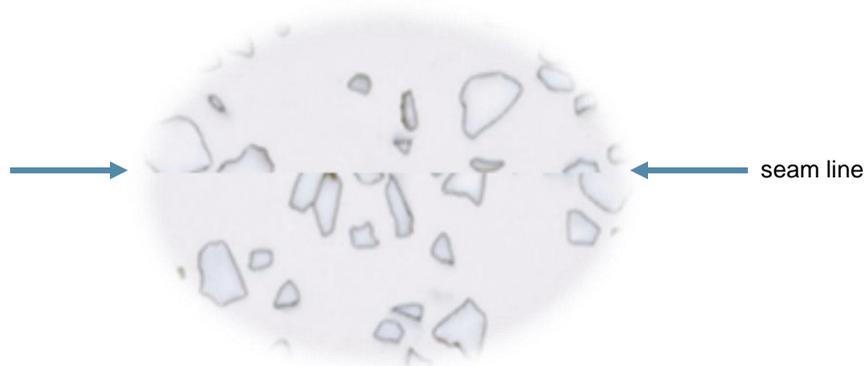
## Thermoforming

Simply, thermoforming is not recommended with the Mosaic and Earthen series since its unique particulates may result in popped chips or cracks.

## Edge Buildups

Using drop edge and stacked edge noticeably shows the artificial seams between the edge of the top and the face of the buildup due to big chips cut.

(Using the V-groove method is recommended for invisible seam line)

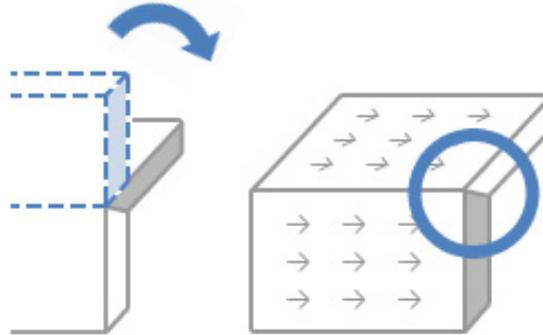


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## Recommended Fabrication

The recommended edge build-up method is a 45 degree V-grooving edges build-up.



## Chip appearance (Earthen Series)

Due to the nature of transmittance difference in chips, the finish on chips may look different from the overall finish of the countertop in certain viewing angles. Please note that such appearance is a general characteristic of the product and has no affect on performance or quality of the product.



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